



V1 Industrial Group



**Plastic Injection Tools
Interior & Exterior**

Automotive Interior & Exterior Parts

- Door Panel & Components
- Door Speaker Grills
- Center Console Components
- Dashboard
- IP
- HVAC & Air Ducts
- Seat components

- Front Grills
- Rear Bumpers





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Door Panels & Components

| | |
|----------------------|-------------------------|
| Part name | Door panel |
| Gating | Yudo 10 drop valve gate |
| Configuration | 1 + 1 |
| Material | PC ABS |



| | |
|----------------------|------------------------------|
| Part name | Door trim |
| Gating | Synventive 8 drop valve gate |
| Configuration | 1 + 1 |
| Material | PP + MF |

| | |
|----------------------|------------------------|
| Part name | B Pillar |
| Gating | Yudo 6 drop valve gate |
| Configuration | 1 + 1 |
| Material | PCABS |





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Door Frame Pillars

| | |
|----------------------|------------------------|
| Part name | Drive Bar |
| Gating | Yudo 2 drop valve gate |
| Configuration | 1 x 4 |
| Material | PBT + GF20 |





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Speaker Grills



| | |
|----------------------|--------------------------------|
| Part name | Lower door insert with speaker |
| Gating | HRS 8 drop valve gate |
| Configuration | 1 x 1 |
| Material | PBT + GF20 |

| | |
|----------------------|-----------------------|
| Part name | Speaker grill |
| Gating | HRS 4 drop valve gate |
| Configuration | 1 + 1 |
| Material | PBT + GF20 |





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Center Console



| | |
|---------------|-----------------------|
| Part name | Centre console |
| Gating | HRS 7 drop valve gate |
| Configuration | 1 x 1 |
| Material | PBT + GF20 |



| | |
|---------------|------------------------|
| Part name | CENTRE CONSOLE |
| Gating | Yudo 6 drop valve gate |
| Configuration | 1 x 1 |
| Material | PP 20% GF |

| | |
|---------------|-----------------------|
| Part name | Centre console |
| Gating | HRS 8 drop valve gate |
| Configuration | 1 x 1 |
| Material | PC ABS 20% GF |





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Dashboard Trim Covers



| | |
|----------------------|-------------------------|
| Part name | Rear trim |
| Gating | Yudo 10 drop valve gate |
| Configuration | 1 x 1 |
| Material | PP |

| | |
|----------------------|-------------------------|
| Part name | IP Insert |
| Gating | Yudo 212drop valve gate |
| Configuration | 1 x 1 |
| Material | ABS 20% GF |





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IP Dashboard and Support



| | |
|---------------|------------------------|
| Part name | IP |
| Gating | HRS 12 drop valve gate |
| Configuration | 1 x 1 |
| Material | PP 20% MF |



| | |
|---------------|-------------------------|
| Part name | IP |
| Gating | Yudo 14 drop valve gate |
| Configuration | 1 x 1 |
| Material | PC ABS 10% GF |



| | |
|---------------|-------------------------|
| Part name | IP Insert |
| Gating | Yudo 10 drop valve gate |
| Configuration | 1 x 1 |
| Material | PP 30% GF |



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IP Console Components



| | |
|---------------|------------------------|
| Part name | Drive Bar |
| Gating | Yudo 2 drop valve gate |
| Configuration | 1 x 4 |
| Material | PBT + GF20 |



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Seat Components

| | |
|---------------|------------------------|
| Part name | Seat belt guide cover |
| Gating | Yudo 2 drop valve gate |
| Configuration | 2 + 2 |
| Material | PBT + GF20 |



| | |
|---------------|------------------------|
| Part name | Seat belt guide cover |
| Gating | Yudo 2 drop valve gate |
| Configuration | 1 + 1 |
| Material | PBT + GF20 |



| | |
|---------------|------------------------|
| Part name | Recline lever |
| Gating | Yudo 2 drop valve gate |
| Configuration | 1 + 1 |
| Material | PBT + GF20 |



| | |
|---------------|------------------------|
| Part name | Seat trim |
| Gating | Yudo 2 drop valve gate |
| Configuration | 1 + 1 |
| Material | PP 20% MF |





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Seat Components



| | |
|---------------|-------------|
| Part name | Drive Bar |
| Gating | Yudo 2 open |
| Configuration | 2 + 2 |
| Material | PP + 20% MF |



| | |
|---------------|-------------|
| Part name | Drive Bar |
| Gating | Yudo 2 open |
| Configuration | 1 + 1 |
| Material | PP + 20% MF |



| | |
|---------------|----------------|
| Part name | Seat component |
| Gating | Yudo 2 open |
| Configuration | 1 + 1 |
| Material | PP + 20% MF |



| | |
|---------------|----------------|
| Part name | Seat Component |
| Gating | Yudo 2 open |
| Configuration | 2 + 2 |
| Material | PP + 20% MF |



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HVAC Components

| | |
|---------------|-------------|
| Part name | Seat edge |
| Gating | Yudo 1 drop |
| Configuration | 1 + 1 |
| Material | PP + 20% MF |



| | |
|---------------|-------------|
| Part name | Seat edge |
| Gating | Yudo 1 drop |
| Configuration | 1 + 1 |
| Material | PP + 20% MF |



| | |
|---------------|-------------|
| Part name | Seat edge |
| Gating | Yudo 1 drop |
| Configuration | 1 + 1 |
| Material | PP + 20% MF |



| | |
|---------------|-------------|
| Part name | Seat edge |
| Gating | Yudo 1 drop |
| Configuration | 1 + 1 |
| Material | PP + 20% MF |





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Front Grills

| | |
|---------------|---------------------------|
| Part name | HVAC technical components |
| Gating | Yudo 1 drop |
| Configuration | 1 x 4 |
| Material | various |





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Rear Bumpers

| | |
|---------------|-------------------------|
| Part name | Front grill |
| Gating | Yudo 16 drop valve gate |
| Configuration | 1 Cav |
| Material | PP |



| | |
|---------------|-------------------|
| Part name | Front grill |
| Gating | HRS 12 drop valve |
| Configuration | 1 cav |
| Material | PBT ABS |



| | |
|---------------|-------------|
| Part name | Seat edge |
| Gating | Yudo 1 drop |
| Configuration | 1+1 |
| Material | PP + 20% MF |





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Rear Bumpers



| | |
|---------------|--------------------|
| Part name | Rear bumper |
| Gating | Yudo 12 drop valve |
| Configuration | 1 |
| Material | PP + 20% MF |



| | |
|---------------|-------------------------|
| Part name | Rear bumper |
| Gating | Yudo 14 drop valve gate |
| Configuration | 1 CAV |
| Material | PP |



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